



## Collapsing Swords and Lightsabers Test Print



3D Printing World

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## Summary

This is a test print for printing collapsing swords and lightsabers

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[3D Printers](#) > [Test Models](#)

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If you can successfully print this with NOTHING attaching the rings together, then you should be able to successfully print the print-in-place version or the blades concentrically.

There is a new “clearance” test print, you can find [here](#). I would use that print to test your printers ability to print a clearance, and this print to better tune the seam.

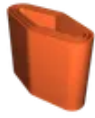
Be sure to look closely, even if nothing is attached try tuning for the smallest seam.

The test print is a total of 24mm high so I change settings every 8mm(3x) then compare the changes until I achieve the best result. The settings that will have the most impact are; flowrate, retraction distance/speed, coast, wipe, and extra restart distance. You may also try; seam location, speed, temperature, and z-hop.

Find detailed instructions on how to print collapsing swords on my [website](#).

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# Model files



**collapsing-sword-test-print.stl**



**lightsaber-test-print.stl**

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